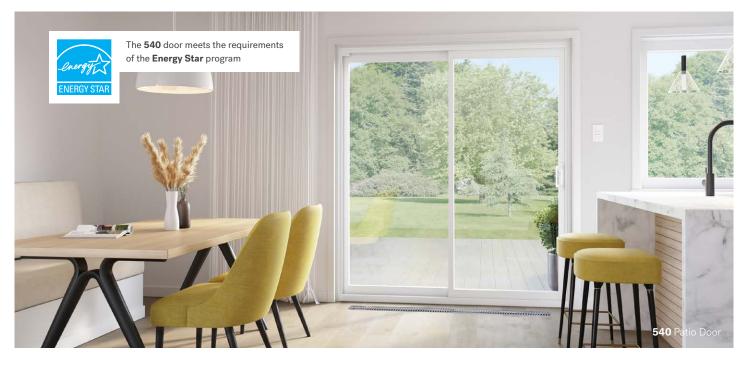


500 Series Patio Doors



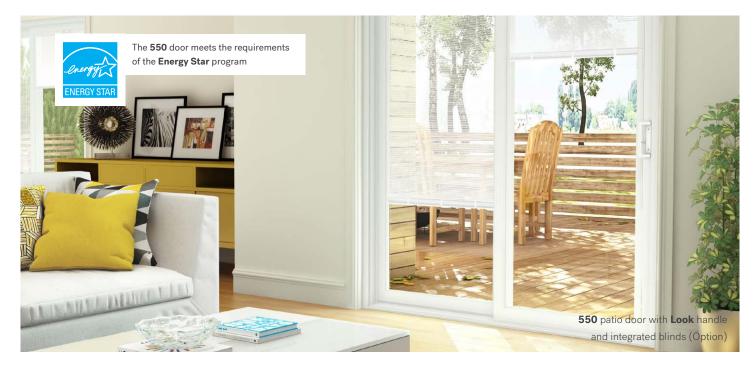


The 540 and 550 doors offer **exceptional energy efficiency** that meets the **Energy Star** standard while the Element door features **superior durability** and an **outstanding finish** thanks to its aluminum cladding. Their wide choice of sizes and configurations are suitable for any type of building.



The **540** door: Simple and bright

With a **quality finish**, the 540 patio door adapts to any type of project. Thanks to its **large glazed surface**, you can make the most of the view while filling your house with natural light.



The **550** door: Quality assured

With its **clean profile** and **elegant handle**, the 550 door offers a **modern look** that blends in with your decor. Its **many options**, including integrated blinds, will allow you to customize your door to perfectly match your environment. This high-quality door is a sure value.



View handle in oil rubbed broze (paint) finish

Add color with the **ELEMENT** door

The advantages of a patio door with **aluminum cladding** are undeniable: enhanced look, strength and durability. With its 5 trendy colors, Element allows you to personalize your door. Let your creativity run free to create the incredible decor you dream of.

Five colors of exterior aluminium cladding at no additional cost! Standard white PVC interior.









White (Blue tint)

Charcoal

Commercial Brown

Black

540 Wood Frame / PVC

550

Wood Frame / PVC

ÉLÉMENT

Hybrid Wood Frame / PVC / Aluminum







Features	540	550	ELEMENT
Frame			
Aluminum clad frame			×
Frame depth	5 ¾", 7 ¼", 9 ¾"	5¾" to 11¾"	5½" to 11¾"
Quick draining sill sloped at 9°	✓	✓	×
Pocket Covers	PVC inside — Option	PVC inside and outside — Option	Aluminium outside — Included PVC inside — Option
Aluminum sill cover	Option	Option	×
Give your 550 door a superior look and finish with these two options.			
Sash			
Aluminum clad sash			×
45° fusion welded corners and interior glazing stops		✓	×
Steel reinforcements in the vertical stiles	✓	✓	✓
Exterior Colors			
White	✓	✓	
Black (Painted)	Option	Option	
Five standard colors of aluminum cladding			×
Custom colors		Option	Option
Insulated Glass			
Tempered Low E glass with low-conductive spacer	✓	✓	×
Hardware			
Look contemporary style handle		✓	×
View contemporary style handle		Option	Option
9600 Handle	✓		

Options

	5'	6'	7'&8'	9'& 12'	9'& 12'	10'& 12'
	0 × × 0	0 X X 0	0 X X 0	× o ×	0 × 0 × 0 0 0 0 ×	0 × 1 × 0
540	59½"×79½" 58½"×81"	71½"×79½" 70½"×81"	94 ½" × 81"			
550	59½"×79½" 58½"×81" 59½"×95½"	71½"×79½" 70½"×81" 71½"×95½"	82 ½" × 81" 83 ½" × 95 ½" 95 ½" × 79 ½" 94 ½" × 81" 95 ½" × 95 ½"	105" × 79½" 103%" × 81" 139%" × 81"	$\begin{array}{l} 107\%_{6}'' \times 79\%''(\text{OXO}) \\ 107\%'' \times 79\%''(\text{XOO or OOX}) \\ 105\%'' \times 81''(\text{OXO}) \\ 105\%'' \times 81''(\text{OXO}) \\ 105\%'' \times 81''(\text{XOO or OOX}) \\ 141\%'' \times 81''(\text{OXO}) \\ 141\%'' \times 81''(\text{XOO or OOX}) \end{array}$	1167/6" × 79½" 114½" × 81" 140½" × 79½" 1387/6" × 81"
ELEMENT	59½" × 79½" 58½" × 81" 59½" × 95½"	71½"×79½" 70½"×81" 71½"×95½"	82 ½" × 81" 83 ½" × 95 ½" 95 ½" × 79 ½" 94 ½" × 81" 95 ½" × 95 ½"	105" × 79½" 103%" × 81" 105" × 95½" 139%" × 81"	$\begin{array}{c} 107\frac{3}{16}^{\prime\prime}\times79\frac{1}{2}^{\prime\prime}(\text{OXO})\\ 107\frac{3}{6}^{\prime\prime}\times79\frac{1}{2}^{\prime\prime}(\text{OXO}\text{or}\text{OOX})\\ 105\frac{5}{6}^{\prime\prime\prime}\times81^{\prime\prime}(\text{OXO})\\ 105\frac{13}{6}^{\prime\prime}\times81^{\prime\prime}(\text{OXO}\text{or}\text{OOX})\\ 107\frac{3}{16}^{\prime\prime}\times95\frac{1}{2}^{\prime\prime}(\text{OXO})\\ 141\frac{5}{6}^{\prime\prime}\times81^{\prime\prime}(\text{OXO})\\ 141\frac{5}{6}^{\prime\prime}\times81^{\prime\prime}(\text{OXO}\text{or}\text{OOX})\\ \end{array}$	116 %" × 79 %" 114 %" × 81" 116 %" × 95 %" 140 %" × 79 %" 138 %" × 81" 140 %" × 95 %"
lardware	Zinc or stainless st	alike options available eel double-point mo 9600 Handle 540 Door (Standard) White (Blue tint White (Cream) Black (Option)	rtise option available. (550, Element) Look Handle 550 & Element Do (Standard) White	oors	View Handle 550 & Element Doors (Option) White Oil Rubbed Bronze (Pail Satin Nickel
lardware Colors	Zinc or stainless st	eel double-point mo 9600 Handle 540 Door (Standard) White (Blue tint White (Cream) Black (Option) More than 100	rtise option available. (Look Handle 550 & Element Do (Standard) White	oors	550 & Element Doors (Option) White Oil Rubbed Bronze (Pai

Configurations ★ OPERATING PANEL O FIXED PANEL (OUTSIDE VIEW)

(Only available with 550 and Element doors.)



Dividers Rectangular 2", 1×3 or 1×4



Grids Rectangular or georgian $\frac{5}{8}$ ", 3×6



Hanging Grids Rectangular or georgian $\frac{5}{9}$ ou 1", 3 × 1

Integrated blinds

(Only available with 550 and Element doors.)



Integrated blinds are a great way to let light in during the day while ensuring absolute privacy at any moment. Easy to operate with two discreet buttons. Because the blinds are between the glass, they are virtually maintenance free.



Satin gray

Security Options



Double-point mortise lock (Shown with Look handle) (550, Element)



Three-position foot lock (Only available in white) (550, Element)



Security bar (Only available in white)

Other Options

Configuration

- Transoms (550, Element)
- Sidelites (550, Element)
- Aluminum sill cover (540, 550, Standard for Element)
- Inside PVC pocket cover (540, 550)
- Outside PVC pocket cover (550)
- Outside Aluminum pocket cover (Included with the Element door)
- Reinforced screen (550, Element)

Glass options

- Low E glass
- Triple glass (550, Element)
- Tinted grey or bronze glass (550, Element)

Installation options

- · Wood extension on 3 or 4 sides with interior PVC cladding
- PVC Brick mould and aluminum sill extension (550)
- Aluminum brick mould and sill extension (Element)
- PVC Drywall moulding (550, Element)
- Nailing fin (550, Element)

Performance

	540	550	ELEMENT		
Air leakage resistance	A3	A3	A3		
Water penetration resistance	360 Pa	400 Pa	400 Pa		
Uniform load structural test	DP-30	DP-45	DP-50		
Global	SD-R30	PG-R45	PG-R50		
Tests effectués en laboratoire	Référence porte 95½" × 81" Normes harmonisées AAMA / WDMA / CSA101 / I.S.2 / A440-11	Référence porte 71½" × 81" Normes harmonisées AAMA/ WDMA/CSA101/I.S.2/A440-08	Référence porte 71½" × 81" Normes harmonisées AAMA / WDMA / CSA101 / I.S.2 / A440-11		

		540		550			ELEMENT			
	Insulated Glass	ER	U Value		ER	U Valu	e	ER	U Value	
Standard	Double-pane – Low E on face 3	34	1.70	ENERGY STAR	34	1.70	ENERGY STAR	33	1.76	
Option	Triple-pane — Low E on face 5	_	_		38	1.36	ENERGY STAR	35	1.48 ENERGY STAR	

Warranty



20-year limited warranty. See the detailed warranty on our website.

The information in this brochure is current as of the date of publication but is subject to change.

Novatech